

Fixing stop pin for the backrest

Tools needed:

½" socket with 3" extension for bun feet
Battery screw gun with 6" Phillip head
Pliers
½" box end wrench

Miscellaneous shop parts needed

2- ½" washers
2- ½" nuts

Replacing stop bolt

5/16"-18 x 2" bolt and it is supposed to be a Grade 5 hardness

This repair can be completed in the RV and time given to fix each arm is .40 or 24 minutes.



Remove drawer with kickboard. (To remove drawer, release sidetracks by picking up and pushing down the slide track releases; then, remove drawer from under seat of the sofa.)



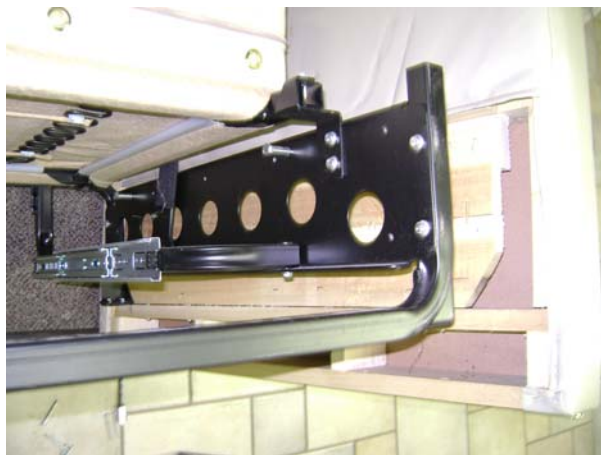
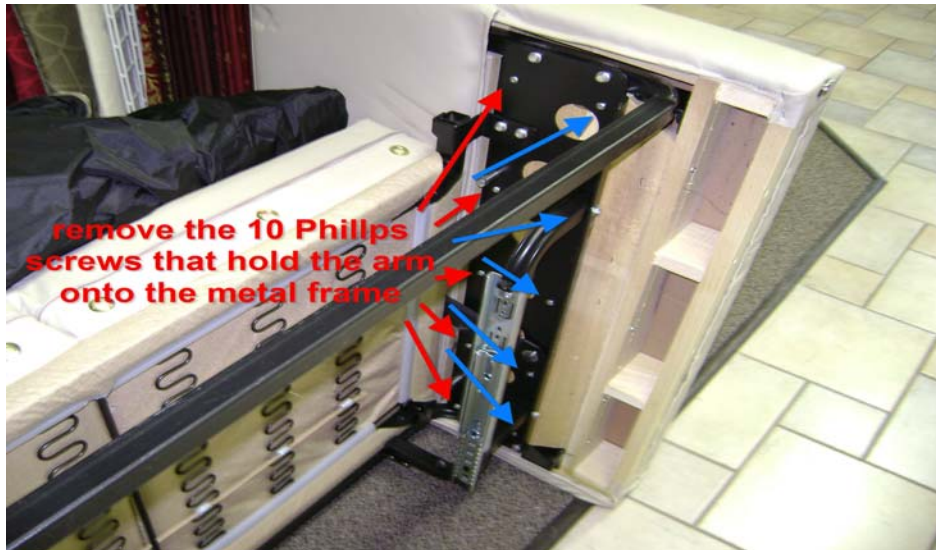
After drawer is removed, make sure the sofa is un-secured from the floor (& wall?) and the slide sofa is pulled out from the wall. Tilt sofa onto the front face of the armrest. (Remember the backrest will want to rotate forward when tilting sofa on front face of armrest- so hold onto the backrest and lower it to the floor).



Now, **if the sofa has wooden bun and cylinder feet**, remove them with 1/2" socket and 3" extension.



Then, **for all sofas**, remove the 10 silver Phillips screws, and the arm should slide outward and off the metal structure.



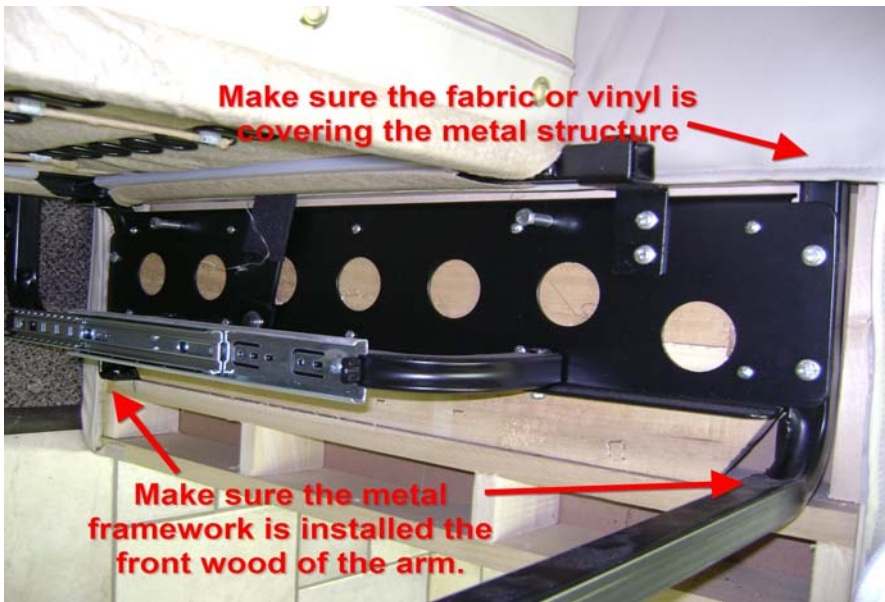
Using the pliers or ½” box end wrench, take apart the welded T-nut that has broken off and keep the bolt.

Now, take one nut and thread it onto the bolt; then put a washer on the bolt. Reinstall the bolt back into the hole and put another washer on the bolt, then a 2nd nut.



Make sure that the bolt is tighten firmly and is straight.

Before, **reinstalling the arm of the sofa onto the metal structure**, make sure the fabric or vinyl is covering the structure at the rear top corner of the metal structure. Then, as you are reinstalling the arm, make sure the metal framework is installed against the front wood of the arm. Reverse your steps and make sure sofa is re-secured to the floor (& wall?) of the RV.



If you have any questions or problems, please e-mail to flairwarranty@flairinteriors.com or msteiner@flairinteriors.com or call Flair Interior at 574-534-2163. Ask for the warranty department.