

RECREATIONAL VEHICLE TIRE AND CARE GUIDE



GOODYEAR

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GOODYEAR® RV TIRES

Ready to write your next adventure? Goodyear tires can help you *Get there*®!

For millions of free-wheeling recreation seekers each year, the adventure of a lifetime is just around the next corner. And as many of them have already found out, when they ride on Goodyear tires, they ride with greater comfort.

Goodyear manufactures tires for virtually every RV. Our accumulated experience in engineering and product development is applied to every product we manufacture. So when you hit the road, you have quality performance from your tires.

We invite you to use this brochure to find a great selection of tires and valuable maintenance tips for your RV, pick-up, fifth-wheel or trailer. For further information, you can also visit www.goodyear.com/rv.



Why choose Goodyear?

Goodyear features four premium tire lines for camping enthusiasts. These innovative tires have been optimized for on-/off-road conditions required for camping. From SilentArmor® Technology to enhanced compounds and highly engineered designs, these tires will help you *Get there*®.

Four great tires to keep you rolling.



G670 RV®

For Drivers Who Demand First-Class Tire Performance for Their Motor Homes

- Advanced technology helps deliver enhanced traction and treadwear
- Compounding helps tires resist weather cracking
- Premium Warranty offers peace of mind (See page 19 for complete details)



G614 RST®

Even Wear In Demanding 5th-Wheel And Heavy-Trailer Applications

- Advanced tread compounding promotes even wear
- Highly engineered design carries heavier loads
- Grooved treads help deliver superb traction



Wrangler® SilentArmor®

Rugged Toughness With A Smooth, Quiet Ride For Pick-Ups

- DuPont™ Kevlar® belt enhances toughness and helps soak up noise for a smooth, quiet ride
- Durawall™ Technology helps resist cuts and punctures in the sidewall
- Aggressive tread pattern helps deliver traction in off-road conditions



Marathon®

Versatile, High-Mileage Trailer And Pop-Up Camper Tire

- Compounding helps tires resist weather cracking
- Scuff guards help resist sidewall damage from curbing
- Tread built for high mileage

See pages 16–18 for tire size and wheel dimensions.

TIRE INFLATION PRESSURE

The Big Five of RV tire care.

Adventure is calling and you don't want to miss a minute of it! In the pages ahead, you'll find suggestions on how to take care of your Goodyear tires so that you can count on many miles of consistent performance.

To help make regular tire maintenance and service simple, here are five key areas:

1. Regularly inspect your tires for damage.
2. Keep your tires properly inflated in order to maximize performance.
3. Make sure your Gross Vehicle Weight does not exceed the Gross Vehicle Weight Rating.
4. Make sure the load on your tires is evenly distributed.
5. Have your tire and wheel maintenance performed regularly.

TIRE INFLATION

Improper tire inflation can cause problems for tires. Underinflating your tires can cause poor handling, fast and/or irregular wear, decreased fuel economy and permanent structural damage to the tire. Overinflating can reduce traction, braking ability and handling, as well as result in uneven wear and an uncomfortable ride. Also note, checking all tires is necessary. While dual mounted tires are difficult to check, the inside tire must be properly maintained as much as the outside tires so loads are properly distributed and the integrity and performance of both tires are maintained.

When to check your RV or trailer tire pressure:

- Before and after storing your vehicle
- On long trips, every morning
- On short trips, before you leave and when you return home
- At least once per month while the vehicle is in storage

How to check your tire pressure:

- Tire pressure should be checked when your tires are cold and haven't been driven more than one mile. The load capacity for a given cold inflation pressure is based on ambient outside temperatures. The pressure in a hot tire may be as much as 10 to 15 psi higher than the cold tire pressure. That means you'll only get an accurate reading when you check your tires when they're cold.
- To ensure your tire pressure readings are accurate, Goodyear recommends that you use a quality truck tire gauge with a dual-angled head. This way, you can check inner and outer dual wheels at the same time.
- Do NOT bleed air from hot tires.
- Inflation pressure should be adjusted to the tire carrying the heaviest load, and all tires on the axle should have the same inflation pressure.
- Use proper sealing metal valve caps or quality flow-through valve caps.
- Tires that have lost more than 20% of their recommended inflation pressure should be considered flat.
- Flat tires should be professionally inspected and repaired or replaced by a Goodyear Retailer.



WEIGHING THE RECREATION VEHICLE

The effects of temperature and atmospheric pressure.

Air temperature and atmospheric pressure effect tire inflation pressure. If the outside temperature increases 10°F, tire inflation pressure increases approximately 2%. Conversely, when the outside temperature drops 10°F, the tire inflation pressure lowers approximately 2%.

Tire inflation pressure increases approximately .48 psi for every 1,000 feet of altitude due to changes in atmospheric pressure. On the other hand, tire inflation pressure will decrease approximately .48 psi for every 1,000-foot decrease in altitude. In other words, if there are changes in temperature or altitude during your trip, it's important to check your tire inflation more frequently.

How much air is enough?

The proper air inflation for your tires depends on how much your fully loaded RV or trailer weighs. Look at the sidewall of your RV tire and you'll see the maximum load capacity for the tire size and load rating, as well as the minimum cold air inflation, needed to carry that maximum load. (See load inflation charts on pages 9–11.)

UNDERSTANDING GROSS VEHICLE WEIGHT AND GROSS VEHICLE WEIGHT RATINGS

How to weigh your RV or trailer to determine proper tire inflation.

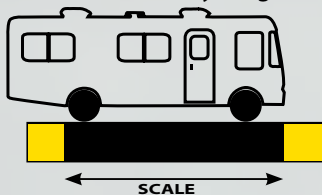
To get an accurate weight, your RV or trailer must be fully loaded with the items you're taking on your trip, including food, clothing, water, fuel, pets, supplies, people, towed vehicles or other items. This will give you the vehicle's Gross Vehicle Weight (GVW). The GVW must not exceed the Gross Vehicle Weight Rating (GVWR) established by the chassis manufacturer as the maximum weight that the chassis and its components can support. If the GVW does exceed the GVWR, you must remove some items from the vehicle and weigh it again. You can find the GVWR for your RV or trailer in the vehicle owner's manual.

Goodyear also recommends weighing each wheel position of your vehicle. Just because your vehicle meets the GVWR, it may still be overloaded on an axle. The Gross Axle Weight (GAW) must not exceed the Gross Axle Weight Rating (GAWR). The GAWR is the maximum weight that an axle can support. A loaded axle may be within its rating, but could possibly still be overloaded on one side. Equal distribution of load is important to ensure that your tires are not overloaded. Make sure you consult your vehicle owner's manual for the proper GAWR for your RV or trailer.

WEIGHING YOUR VEHICLE

There are three basic types of vehicle scales:

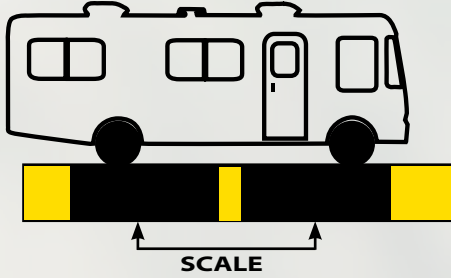
Platform scales are usually long enough to weigh your entire vehicle at one time. Suggested steps:



1. Drive onto the scale so that only your front axle is on the platform. The rear end of the scale needs to be midway between your front and rear axles. Record the weight.
2. Pull forward until your entire vehicle is on the scale. Record the weight.
3. Pull forward again until only your rear axle is on the scale. Record the weight.
4. If your RV has a rear tag axle, drive forward so that only the tag axle is on the scale. Record the weight.
5. For individual wheel position weights, repeat steps 1 through 4, positioning only one side of your vehicle on the scale with the vehicle centered over the side of the scale. (See diagram.) Record the weights.
6. To determine the opposite wheel position weights, subtract the weights recorded in step 5 from the weights recorded in steps 1 through 4. If you are not towing a vehicle, the tag axle weight from 4 will be the actual weight on the tag axle.
7. If you are towing a vehicle, its weight should be combined with the GVW so that the total weight doesn't exceed the GCWR (Gross Combined Weight Rating).

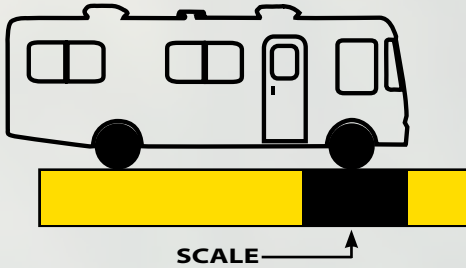
WEIGHING THE RECREATION VEHICLE

Segmented platform scales feature segmented sections and can offer individual axle weights and total vehicle weights at the same time if your vehicle is properly positioned. Suggested steps:



1. Drive your vehicle onto the scales so that each axle is centered as much as possible on the segments. Record the weight.
2. Position your vehicle so that only one side is on the scale now and center it on the segment as much as possible.
3. Subtract the wheel position weights from the total axle weights. This will determine the unweighed wheel position weights.

Single-axle scales weigh one axle at a time. Suggested steps:

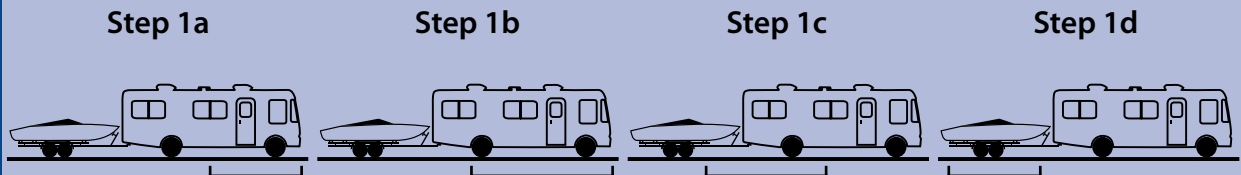


1. Pull your front axle onto the scale. Stop long enough for the weight to be recorded.
2. Drive your vehicle forward until the rear axle is on the scale.
3. To determine your gross vehicle weight, add the two axle weights together.
4. For individual wheel position weights, repeat this process with only one side of your RV on the scale.

Note: Although the weight of the total axle may be within the axle rating, one side might still be overloaded and that means an overloaded wheel position. It's for this reason that side-to-side weighing is required.

WEIGHING THE SINGLE-AXLE RECREATION VEHICLE

To Obtain Individual Axle And Gross Vehicle Weights

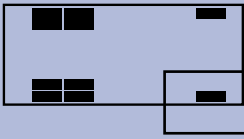


Scale Weight	_____ lbs. (Step 1a = Gross Axle Weight)	_____ lbs. (Step 1b = Gross Axle Weight)	_____ lbs. (Step 1c = Gross Axle Weight)	_____ lbs. (Step 1d)
From Owner's Manual	_____ lbs. Gross Axle Weight Rating	_____ lbs. Gross Axle Weight Rating	_____ lbs. Gross Axle Weight Rating	_____ lbs. Vehicle Weight (Gross Combined Weight Rating – Gross Vehicle Weight)

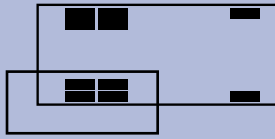
WEIGHING THE SINGLE-AXLE RECREATION VEHICLE

To Obtain Individual Wheel Position Weights

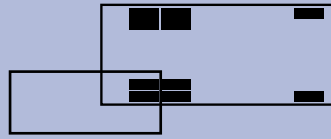
Step 2a



Step 2b



Step 2c



Step 2d
(calculated)

One Side Scale Weight	_____ lbs. (Step 2a)	_____ lbs. (Step 2b)	_____ lbs. (Step 2c)	_____ lbs. (Step 2d: Right Duals = (2b-2c))
Calculate Other Side Weight	_____ lbs. (Step 1a-2a)	_____ lbs. (Step 1c-2b)	_____ lbs. (Step 1d-2c)	_____ lbs. Left Duals = (2d)
Tire Load (lbs.)	_____ lbs. (See Note #1)		_____ lbs. (See Note #1)	_____ lbs. (See Notes #1 & #2)
Inflation	_____ psi (See Note #1)		_____ psi (See Note #1)	_____ psi (See Note #1)

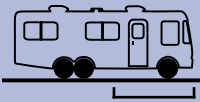


1. From the tire manufacturer's load and inflation tables or the sidewall of the tires mounted on the vehicle.
2. If vehicle has duals, read dual capacity from tire and multiply by 2 to obtain dual assembly load capacity.

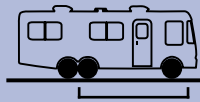
WEIGHING THE TANDEM-AXLE RECREATION VEHICLE

To Obtain Individual Axle And Gross Vehicle Weights

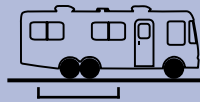
Step 1a



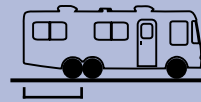
Step 1b



Step 1c



Step 1d



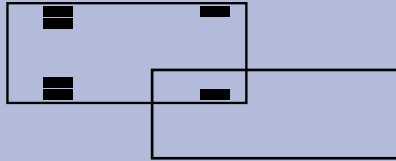
Step 1e
(calculated)

Scale Weight	_____ lbs. (Step 1a = Gross Axle Weight)	_____ lbs. (Step 1b = Gross Axle Weight)	_____ lbs. (Step 1c)	_____ lbs. (Step 1d = Gross Axle Weight)	_____ lbs. Drive Axle Weight = (1c-1d)
From Owner's Manual	_____ lbs. Gross Axle Weight Rating	_____ lbs. Gross Axle Weight Rating		_____ lbs. Gross Axle Weight Rating	_____ lbs. Gross Axle Weight Rating

WEIGHING THE TANDEM-AXLE RECREATION VEHICLE

To Obtain Individual Wheel Position Weights

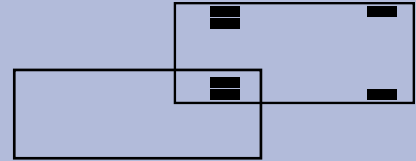
Step 2a



Step 2b



Step 2c



One Side Scale Weight	_____ lbs. (Step 2a)	_____ lbs. (Step 2b)	_____ lbs. (Step 2c)
Calculate Other Side Weight	_____ lbs. (Step 1a-2a)	_____ lbs. (Step 1b-2b)	_____ lbs. (Step 1c-2c)
Tire Load (lbs.)	_____ lbs. (See Note #1)	_____ lbs.	_____ lbs. (See Notes #1 & #2)
Inflation	_____ psi (See Note #1)		_____ psi (See Note #1)

1. From the tire manufacturer's load and inflation tables or the sidewall of the tires mounted on the vehicle.
2. If vehicle has duals, read dual capacity from tire and multiply by 2 to obtain dual assembly load capacity.

LOAD/INFLATION INFORMATION

What you should know about tire load and inflation.

The recommended maximum inflation pressures for your tires are indicated on the certification label or in your owner's manual. Because RVs can be loaded with many different configurations, the load on each tire will vary. For this reason, actual air pressure required should be determined based on the actual load on each individual tire.

Inflation pressure should be adjusted to handle the tire carrying the heaviest load, and all tires on the axle should be adjusted to this pressure.

Each manufacturer provides load and inflation tables specific to its products to help you determine the correct tire inflation pressure for your vehicle's loading.

TIRE LOAD LIMITS (LBS) AT VARIOUS COLD INFLATION PRESSURES (PSI) HIGHWAY TRAILER TREAD DESIGNS USED IN NORMAL HIGHWAY SERVICE*

TIRE SIZE	MAX SPEED RATING (MPH)	INFLATION PRESSURE – PSI													
		15	20	25	30	35	40	45	50	55	60	65	70	75	80
ST175/80R13	65	670	795	905	1000	1100(B)	1190	1270	1360(C)						
ST185/80R13	65	740	870	990	1100	1200(B)	1300	1400	1480(C)						
ST205/75R14	65	860	1030	1170	1300	1430(B)	1530	1640	1760(C)						
ST215/75R14	65	953	1110	1270	1410	1520(B)	1660	1790	1870(C)						
ST205/75R15	65	905	1070	1220	1360	1480(B)	1610	1720	1820(C)						
ST225/75R15	65	1060	1260	1430	1600	1760	1880	2020	2150(C)	2270	2380	2540(D)			
ST235/80R16	65			1720	1920	2090	2270	2430	2600	2730	2870	3000(D)	3140	3260	3420(E)

*The Goodyear Tire & Rubber Company periodically updates its product information. For the most current information, please visit the RV Tire section of Goodyear's website at www.goodyear.com/rv.

LOAD/INFLATION INFORMATION

TIRE LOAD LIMITS (LBS) AT VARIOUS COLD INFLATION PRESSURES (PSI) HIGHWAY STEER AND ALL-POSITION TREAD DESIGNS USED IN NORMAL HIGHWAY SERVICE*

TIRE SIZE	SINGLE (S) DUAL (D)	INFLATION PRESSURE – PSI															
		35	40	45	50	55	60	65	70	75	80	85	90	95	100	105	110
LT215/75R15	S	1345	1475	1600	1765(C)	1845	1960	2095(D)									
	D	1225	1340	1455	1610(C)	1680	1785	1930(D)									
LT235/75R15	S	1530	1680	1825	1985(C)	2100	2230	2335(D)									
	D	1390	1530	1660	1820(C)	1910	2030	2150(D)									
LT225/75R16	S	1500	1650	1790	1940(C)	2060	2190	2335(D)	2440	2560	2680(E)						
	D	1365	1500	1630	1765(C)	1875	1995	2150(D)	2200	2330	2470(E)						
LT245/75R16	S	1700	1865	2030	2205(C)	2335	2480	2623(D)	2765	2900	3042(E)						
	D	1545	1695	1845	2006(C)	2125	2255	2381(D)	2515	2640	2778(E)						
LT215/85R16	S	1495	1640	1785	1940(C)	2050	2180	2335(D)	2430	2550	2680(E)						
	D	1360	1490	1625	1765(C)	1865	1985	2150(D)	2210	2320	2470(E)						
LT235/85R16	S	1700	1870	2030	2205	2335	2485	2623(D)	2765	2905	3042(E)	3170	3300	3415	3550	3675	3750(G)
	D	1545	1700	1845	2006	2125	2260	2381(D)	2515	2645	2778(E)	2885	3005	3085	3230	3345	3415(G)
7.50R16LT	S	1620	1770	1930	2040(C)	2190	2310	2470(D)	2560	2670	2755(E)						
	D	1430	1565	1690	1820(C)	1930	2040	2150(D)	2245	2345	2470(E)						
8.75R16.5LT	S						2240	2405	2470	2570	2680(E)						
	D						1970	2095	2175	2260	2405(E)						

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TIRE LOAD LIMITS (LBS) AT VARIOUS COLD INFLATION PRESSURES (PSI) TRAILER DESIGNS USED IN NORMAL HIGHWAY SERVICE*

TIRE SIZE	MAX SPEED RATING (MPH)	SINGLE (S) DUAL (D)	INFLATION PRESSURE – PSI											
			70	75	80	85	90	95	100	105	110	115	120	125
215/75R17.5	75	S					3695	3860	4020	4180	4340	4495	4650	4805(H)
		D					3490	3645	3800	3950	4100	4245	4395	4540(H)

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TIRE LOAD LIMITS (LBS) AT VARIOUS COLD INFLATION PRESSURES (PSI) HIGHWAY STEER AND ALL-POSITION TREAD DESIGNS USED IN NORMAL HIGHWAY SERVICE*

TIRE SIZE	MAX SPEED RATING (MPH)	SINGLE (S) DUAL (D)	INFLATION PRESSURE – PSI										
			70	75	80	85	90	95	100	105	110	115	120
8R19.5	75	S	2540	2680	2835	2955	3075	3195	3305	3415	3525(F)		
		D	2460	2610	2755	2865	2975	3085	3195	3305	3415(F)		
225/70R19.5	75	S	2895	3040	3195	3315	3450	3640(F)	3715	3845	3970(G)		
		D	2720	2860	3000	3115	3245	3415(F)	3490	3615	3750(G)		
245/70R19.5	75	S	3640	3740	3890	4080(F)	4190	4335	4540(G)				
		D	3415	3515	3655	3970(F)	4115	4265	4410(G)				
245/70R19.5†	75	S			3640	3740	3890	4080(F)	4190	4335	4540(G)		
		D			3415	3515	3655	3970(F)	4115	4265	4410(G)		
265/70R19.5	75	S			3970	4180	4355	4540	4685	4850	5070	5170	5355(G)
		D			3750	3930	4095	4300	4405	4560	4805	4860	5070(G)

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†Tires produced after 2/28/06

LOAD/INFLATION INFORMATION

TIRE LOAD LIMITS (LBS) AT VARIOUS COLD INFLATION PRESSURES (PSI) HIGHWAY STEER AND ALL-POSITION TREAD DESIGNS USED IN NORMAL HIGHWAY SERVICE*

TIRE SIZE	MAX SPEED RATING (MPH)	SINGLE (S) DUAL (D)	INFLATION PRESSURE – PSI											
			70	75	80	85	90	95	100	105	110	115	120	125
255/70R22.5	75	S D			4190 3970	4370 4110	4550 4275	4675 4410	4895 4455	5065 4610	5205 4675	5400 4915	5510(H) 5070(H)	
275/70R22.5	75	S D				5170 4770	5400 4980	5630 5180	5850 5390	6070 5590	6290 5800	6510 6000	6730 6200	6940(H) 6395(H)
245/75R22.5	75	S D	3470 3260	3645 3425	3860 3640	3980 3740	4140 3890	4300 4080	4455 4190	4610 4335	4675(G) 4410(G)			
265/75R22.5	75	S D	3875 3525	4070 3705	4300 3860	4440 4040	4620 4205	4805 4410	4975 4525	5150 4685	5205 (G) 4805 (G)			
275/80R22.5	75	S D					5500 5080	5745 5305	5985 5530	6225 5750	6460 5965	6700 6185	6930 6400	7160(H) 6610(H)

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TIRE SIZE	MAX SPEED RATING (MPH)	SINGLE (S) DUAL (D)	INFLATION PRESSURE – PSI											
			75	80	85	90	95	100	105	110	115	120	125	130
295/80R22.5	75	S D		5480 4855	5750 5100	6020 5335	6285 5570	6550 5805	6810 6035	7070 6265	7320 6490	7580 6720	7830(H) 6940(H)	
315/80R22.5	75	S D			6415 5840	6670 6070	6940 6395	7190 6540	7440 6770	7610 6940	7920 7210	8270 7610	8680 7940	9090(L) 8270(L)
11R24.5	75	S D		5310 5070	5550 5260	5840 5510	6095 5675	6350 5840	6610(G) 6005(G)	6790 6205	6970 6405	7160(H) 6610(H)		

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PROPER LOAD DISTRIBUTION

Why maintaining an evenly distributed load is so important.

Maintaining a proper and evenly distributed load in your RV or trailer doesn't just help you determine the proper inflation of your tires, it's also essential to the performance of your tires and your vehicle.

A proper, even load can help:

- Enhance handling
- Improve fuel economy
- Prevent irregular tire wear
- Maintain braking ability
- Extend the life of your tires
- Protect major RV or trailer components from excessive wear



RV TIRE CARE

Tire and wheel maintenance.

To optimize tire performance, the weight of the tire and wheel assembly must be distributed uniformly around the tire's circumference. Out-of-balance tires tend to cup and wear excessively at the heavy spot.

You should have wheel balancing performed:

- When new tires are mounted.
- When a tire and wheel are moved to another position.
- After a flat repair.
- Any time a tire is dismantled and removed.

Tire rotation patterns.

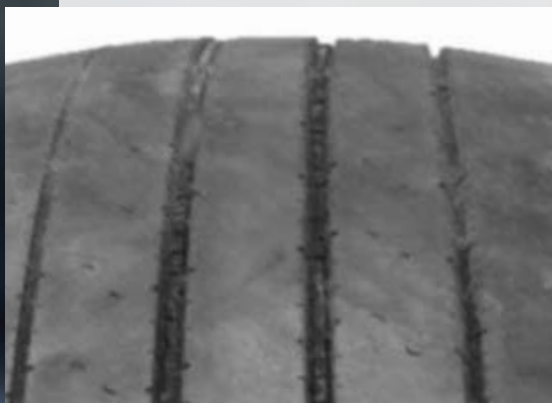
Every RV and trailer is unique, so consult your vehicle owner's manual for rotation recommendations for your vehicle. If the tires on your vehicle show uneven wear, ask your Goodyear Retailer to check for and fix any misalignment, imbalance or other mechanical problems before rotating the tires.

Wheel alignment.

Proper wheel alignment is essential to maintaining even treadwear. Normal wear of moving parts in a suspension system can result in misalignment, which can cause scuffing and rapid, uneven wear in your tires.



Toe wear – If you notice a feathered wear pattern on your front tires, they may be misaligned (toe-in or toe-out). Excessive toe-in results in outside edge wear. Excessive toe-out results in inside edge wear. A radial tire might not show this kind of wear unless the condition is severe. Should this be the case, your tire will show wear on the inside or outside shoulder, rather than feathered edge wear. (This is sometimes confused with camber wear.) With three-axle RVs, a skewed rear axle and tag could cause feathered edge wear on one shoulder of one front tire and feathered edge wear on the opposite shoulder of the other front tire. To accurately pinpoint what kind of tire wear you have, check the alignment on all wheel positions of your motor home.



Camber wear – Also referred to as edge wear, camber wear appears on the inside or outside shoulders of the tire tread. Excessive positive camber results in smooth wear patterns on the outer half of the tread. Excessive negative camber results in smooth wear patterns on the inner half of the tread. Excessive scrub can result in both inside and outside steer axle tire wear patterns. For solid beam axles, excessive camber can be a symptom of axle overload.

Photos reprinted with permission from TMC's Radial Tire Conditions Analysis Guide, published by the Technology & Maintenance Council of the American Trucking Associations, <http://tmc.truckline.com>.

RV TIRE CARE

RV TIRE CARE

Tires used on RVs are typically subjected to a greater variety of service conditions than automobiles, light trucks and trucks – often at or near maximum loads and during hot weather. Many RVs are out of service for long periods of time. It is important to maintain the RV and its tires in good operating condition.

ROUTINE TIRE INSPECTIONS

Goodyear, the tire industry, the automobile industry, the National Highway Traffic Safety Administration (NHTSA) and Transport Canada have long emphasized the consumers' role in the regular care and maintenance of tires, including decisions regarding removal of tires. That is why it is recommended to have tires, including spare tires, inspected regularly. You should inspect your tires at least monthly and before each trip for proper inflation pressure and treadwear and you should supplement this with recurring rotation, balancing and alignment services.

It's also a good idea to have your tires inspected after you drive on rugged, rocky terrain or when you take your RV in for service. Have the Retailer check both sidewalls, the tread area, valves, caps and any valve extensions. Your tires should be checked for nails, cuts, bulges, cracks and weathering, as well as objects lodged between the duals. The inside of your tires should also receive visual inspection for indications of over-deflection from overload conditions or underinflation.

Storing your vehicle properly helps protect your tires.

- Keep your vehicle in a cool, dry storage area out of direct sunlight and UV rays.
- Unload your vehicle so that minimum weight is on the tires.
- Inflate your tires to recommended operation pressure plus 25%, but don't exceed the rim manufacturer's inflation capacity.
- Thoroughly clean your tires with soap and water before storing them to remove any oils that may have accumulated from the road.
- Move your vehicle at least every three months to help prevent cracking and flat-spotting, but avoid moving it during extremely cold weather.
- Place your vehicle on blocks to remove the weight from the tires. If the vehicle can't be put on blocks, make sure the storage surface is firm, clean, well-drained and reasonably level.



RV TIRE CARE

Cleaning your RV tires.

Goodyear RV tires do not need dressings, appearance products or covers to help protect them. In fact, using products that contain alcohol, petroleum or silicone may cause your Goodyear RV tires to deteriorate and crack. Clean your tires whenever you wash your RV. You can wash your tires with the same products you use to wash your RV – a soft brush and mild soap.

Removal conditions:

Tires should be removed from service for several reasons, including tread worn down to minimum depth, signs of damage (cuts, cracks, bulges, etc.) or damage caused by underinflating or overloading. Below are some recommendations for specific issues:



Sidewall weather cracking.

Weather cracking is a naturally occurring condition that most often appears as crazing and/or cracking in the flex area of the sidewall.

Probable causes of sidewall weather cracking include:

- Long periods of inactivity or storage.
- Direct exposure to sunlight.
- Exposure to high levels of ozone from sources such as smog and electrical generators.
- Excessive washing.
- Using alcohol and/or petroleum-based cleaners.

If a tire has weather cracks deeper than $2/32$ " – or if internal components such as steel or fabric body plies are visible – the tire should be replaced.

Shallow tread depth.

Tires should be removed from service if the tread wears down to $2/32$ nds of an inch. Also, federal regulations state that tires on the front axle of vehicles with a GVWR in excess of 10,000 pounds should be removed when worn to $4/32$ nds of an inch tread depth. Consult your local retailer to determine the tread depth of your tires and whether they need to be replaced.

Mixing tire types and sizes.

When you mix tires of different constructions, sizes and depth of treadwear, it can affect handling and performance. Goodyear recommends using the same size and type of tire on the same axle – i.e., all radial ply or all bias ply, all the same size and all the same tread pattern – as well as maintaining your tires so that they all have approximately the same depth of wear.

TIRE SIZING

Dual matching.

Mismatching can result in rapid, uneven treadwear. Dual tires should be within the following tolerances for tire circumference:

8.25R20 and smaller – within 0" to 3/4" tolerance

9.00R20 and larger – within 0" to 1 1/2" tolerance

Wheels and ratings.

It's important that tire and wheel ratings are compatible. For example, a tire rated at 3,000 pounds should never be mounted on a wheel rated at 2,000 pounds. Your Goodyear Retailer can help you match tires and wheels for enhanced protection and performance.

Popular alternative tire sizes.

For an equivalent size, a HIGHER load range tire can always be substituted. For example:

- ST225/75R15 Load Range D Marathon can be substituted for ST225/75R15 Load Range C Marathon.
- Match inflation pressure to load-carrying requirements using load and inflation tables.

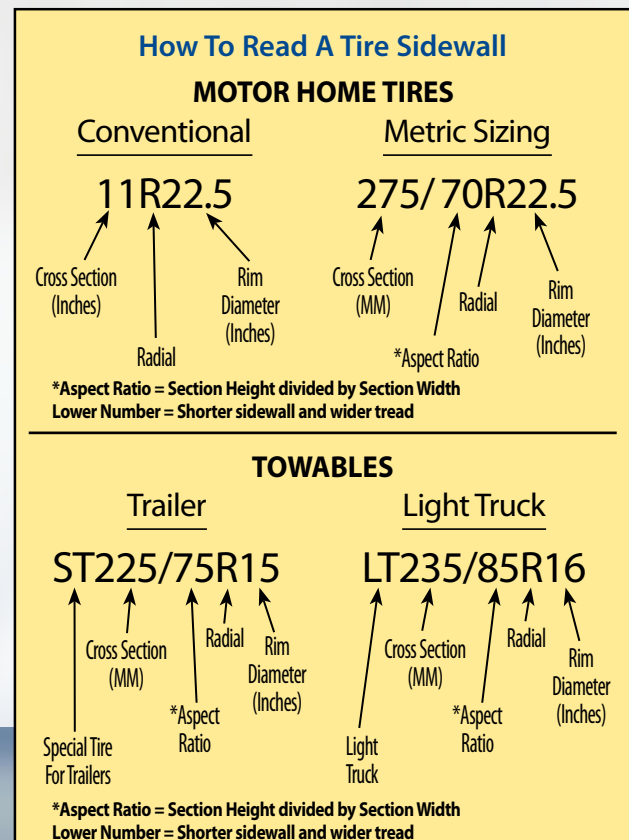
Some manufacturers use slightly different size designations.

Here are a few popular OE-acceptable RV tire size equivalents:

- 235/80R22.5 = 245/75R22.5
- 255/80R22.5 = 265/75R22.5
- 295/75R22.5 = 275/80R22.5

Before making a final decision to convert, Goodyear recommends contacting your local Goodyear RV tire retailer to verify that all of the following considerations have been met:

- Check with the vehicle manufacturer to ensure approval of the tire/wheel clearance and fitment.
- Verify that the current rim width is compatible to run the new tire size.
- A minimum dual spacing is required and should be confirmed or met.
- Due to a tire diameter and static loaded radius difference, there may be a change in the number of revolutions per mile, which means that the vehicle speedometer and odometer will change. Generally, if the difference in the RPM is less than 3%, no changes to gearing are required.





G670 RV®

For Drivers Who Demand First-Class Tire Performance for Their Motor Homes

- Advanced technology helps deliver enhanced traction and treadwear
- Compounding helps tires resist weather cracking
- Premium warranty offers peace of mind (See page 19 for complete details)



CLASS A, B & C

Tire Size	Load Range	Single Load		Single Inflation		Dual Load		Dual Inflation		Weight		Rim Width		Overall Width		Overall Diameter		Static Radius		RPM	RPK	Tread Depth 32nds	Min. Dual Spacing		Speed Rating
		lbs	kg	psi	kpa	lbs	kg	psi	kpa	lbs	kg	in	in	mm	in	mm	in	mm	in				mm		
TUBELESS TIRES ON 15" DROP CENTER RIMS																									
225/70R19.5	F	3,640	1,650	95	660	3,415	1,550	95	660	59	27	6.75	8.9	226	32.0	813	14.9	378	644	400	13	10.0	254	75	
245/70R19.5	F	4,080	1,850	95	660	3,970	1,800	95	660	65	30	7.50	9.7	246	33.0	838	15.3	389	626	389	13	11.0	279	75	
245/70R19.5	G	4,540	2,060	110	760	4,410	2,000	110	760	70	32	7.50	9.7	246	33.0	838	15.3	389	626	389	13	11.0	279	75	
255/70R22.5	H	5,510	2,500	120	830	5,070	2,300	120	830	90	41	7.50	10.0	253	36.4	925	17.0	432	566	352	15	11.3	287	75	
275/70R22.5	H	6,940	3,150	125	860	6,395	2,900	125	860	96	43	7.50	10.4	264	37.6	955	17.4	442	548	341	15	11.9	302	75	
245/75R22.5	G	4,675	2,120	110	760	4,410	2,000	110	760	85	39	7.50	9.5	241	37.0	940	17.3	439	560	348	15	11.0	279	75	
265/75R22.5	G	5,205	2,360	110	760	4,805	2,180	110	760	95	43	7.50	10.0	254	38.4	975	17.9	455	537	334	15	11.6	295	75	
275/80R22.5	H	7,160	3,250	125	860	6,610	3,000	125	860	114	52	8.25	11.1	282	40.2	1,021	18.8	478	517	321	18	12.3	312	75	
295/80R22.5	H	7,830	3,550	125	860	6,940	3,150	125	860	109	50	9.00	12.1	307	41.3	1,049	19.2	488	499	310	16	13.2	335	75	
315/80R22.5	L	9,090	4,125	130	900	8,270	3,750	130	900	135	61	9.00	12.5	318	42.5	1,080	19.8	503	489	304	16	13.8	351	75	

Steel/Steel Construction



G614 RST®

Even Wear In Demanding 5th-Wheel And Heavy-Trailer Applications

- Advanced tread compounding promotes even wear
- Highly engineered design carries heavier loads
- Grooved treads help deliver superb traction



5TH WHEEL, TRAVEL TRAILER

Tire Size	Load Range	Single Load		Single Inflation		Dual Load		Dual Inflation		Weight		Rim Width		Overall Width		Overall Diameter		Static Radius		RPM	RPK	Tread Depth 32nds	Min. Dual Spacing		Speed Rating
		lbs	kg	psi	kpa	lbs	kg	psi	kpa	lbs	kg	in	in	mm	in	mm	in	mm	in				mm		
TUBELESS TIRES ON 5" DROP CENTER RIMS																									
LT235/85R16	G	3,750	1,700	110	750	3,415	1,550	110	750	58	26	6.50	9.5	241	30.7	780	14.4	366	671	417	12	10.8	274	75	

This tire requires a special high-load capacity wheel and high-pressure tire valve. Consult wheel manufacturer for proper application.

Steel/Steel Construction



Wrangler® SilentArmor®

Rugged Toughness With A Smooth, Quiet Ride For Pickups

- DuPont™ Kevlar® belt enhances toughness and helps soak up noise for a smooth, quiet ride
- Durawall™ Technology helps resist cuts and punctures in the sidewall
- Aggressive tread pattern helps deliver traction in off-road conditions

DuPont™ and Kevlar® are trademarks or registered trademarks of E.I. du Pont de Nemours and Company.



CLASS B, C & LIGHT TRUCK

Tire Size	LI/SS	Sidewall	Load Range	Product Code	Material Number	Approved Rim Width	Measuring Rim Width	Section Width	Overall Diameter	Max Load	Tread Depth	Revs/Mile
						in	in	in	in	lbs	32nds	
P235/75R15	108T	OWL	XL	758507189	195403	6.0 - 8.0	6.5	9.3	28.9	2,183	13	721
P265/75R15	112T	OWL	SL	758502189	200725	7.0 - 9.0	7.5	10.5	30.7	2,469	14	678
P235/70R16	104T	OWL	SL	758492189	195390	6.0 - 8.0	7.0	9.5	29.0	1,984	13	718
P245/70R16	106T	OWL	SL	758495189	195391	6.5 - 8.0	7.0	9.8	29.5	2,094	13	704
P255/70R16	109T	OWL	SL	758497189	195392	6.5 - 8.5	7.5	10.2	30.1	2,271	14	691
P265/70R16	111T	OWL	SL	758500189	195393	7.0 - 9.0	8.0	10.7	30.6	2,403	14	679
P235/75R16	109T	OWL	XL	758022189	204451	6.0 - 8.0	6.5	9.3	29.8	2,271	13	697
P245/75R16	109T	OWL	SL	758496189	195394	6.5 - 8.0	7.0	9.8	30.5	2,271	13	683
P265/75R16	114T	OWL	SL	758503189	195395	7.0 - 9.0	7.5	10.5	31.7	2,601	14	657
P245/65R17	105T	BSL	SL	758494188	195397	7.0 - 8.5	7.0	9.8	29.5	2,039	13	704
P255/65R17	108T	OWL	SL	758557189	199061	7.0 - 9.0	7.5	10.2	30.1	2,205	13	691
P265/65R17	110T	OWL	SL	758611189	204450	7.5 - 9.5	8.0	10.7	30.6	2,337	14	681
P235/70R17	108T	OWL	XL	758595189	199753	6.0 - 8.0	7.0	9.5	30.0	2,205	13	693
P245/70R17	108T	BSL	SL	758508188	195402	6.5 - 8.0	7.0	9.8	30.6	2,205	13	681
P255/70R17	110T	OWL	SL	758536189	196395	6.5 - 8.5	7.5	10.2	31.1	2,337	14	668
P265/70R17	113T	OWL	SL	758501189	195396	7.0 - 9.0	8.0	10.7	31.7	2,535	14	657
P285/70R17	117T	OWL	SL	758028189	204454	7.5 - 9.5	8.5	11.5	32.8	2,833	14	635
P235/75R17	108T	BSL	SL	758537188	196396	6.0 - 8.0	6.5	9.3	30.9	2,205	13	674
P245/75R17	110T	OWL	SL	758912189	209635	6.5 - 7.5	7.0	9.8	31.5	3,195	13	663
P255/75R17	113T	BSL	SL	758498188	201525	6.5 - 8.5	7.0	10.0	32.1	2,535	13	649
P265/60R18	109T	OWL	SL	758558189	199016	7.5 - 9.5	8.0	10.7	30.5	2,271	14	682
P265/65R18	112T	OWL	SL	758051188	204578	7.5 - 9.5	8.0	10.7	31.5	2,469	14	659
P275/65R18	114T	OWL	SL	758538189	199062	7.5 - 9.5	8.0	11.0	32.1	2,601	14	648
P255/70R18	112T	OWL	SL	758612189	208318	6.5 - 8.5	7.5	10.2	32.1	2,469	14	648
P265/70R18	114T	OWL	SL	758024189	204453	7.0 - 9.0	8.0	10.7	32.6	2,601	14	637
P275/55R20	111T	BSL	SL	758648188	200823	7.5 - 9.5	8.5	11.2	31.9	2,403	14	652
P275/60R20	114T	OWL	SL	758649189	200355	7.5 - 9.5	8.0	11.0	33.0	2,601	14	630
30X9.50R15	104R	OWL	C	748509189	195441	6.5 - 8.5	7.5	9.5	29.5	1,985	16	708
31X10.50R15LT	109R	OWL	C	748510189	195442	7.0 - 9.0	8.5	10.5	30.5	2,270	16	685
LT235/75R15	104/101R	OWL	C	748511189	195443	6.0 - 7.0	6.5	9.3	28.9	1,985	16	721
LT225/75R16	110/107R	BSL	D	748513188	195445	6.0 - 7.0	6.0	8.8	29.3	2,335	15	710
LT245/75R16	108/104R	OWL	C	748514189	195446	6.5 - 8.0	7.0	9.8	30.5	2,205	16	683
LT265/75R16	112/109R	OWL	C	748515189	195447	7.0 - 8.0	7.5	10.5	31.7	2,470	16	657
LT285/75R16	122/119R	OWL	D	748516189	195448	7.5 - 9.0	8.0	11.3	32.8	3,305	17	634
LT215/85R16	115/112R	BSL	E	748517188	195449	5.5 - 7.0	6.0	8.5	30.4	2,680	15	684
LT265/70R17	112/109R	OWL	C	748518189	195450	7.0 - 8.5	8.0	10.7	31.7	2,470	16	657
LT275/70R17	114/110R	OWL	C	748187189	195401	7.0 - 8.5	8.0	11.0	32.2	2,600	17	646



Marathon®

Versatile, High-Mileage Trailer And Pop-Up Camper Tire

- Compounding helps tires resist weather cracking
- Scuff guards help resist sidewall damage from curbing
- Tread built for high mileage

BOAT TRAILER, 5TH WHEEL, TRAVEL TRAILER, POP-UP CAMPER



Tire Size	Sidewall	Load Range	Product Code	Material Number	Approved Rim Width	Measuring Rim Width	Section Width	Overall Diameter	Max Load	Tread Depth	Revs/Mile
					in	in	in	in		lbs	
ST175/80R13	BSL	C	762174400	17912	4.5 - 5.5	5.0	6.9	24.0	1,360	9	870
ST185/80R13	BSL	C	762045400	17896	4.5 - 6.0	5.0	7.2	24.6	1,480	9	848
ST205/75R14	OWL	C	762176159	17915	5.0 - 6.5	5.5	7.9	26.1	1,760	10	800
ST205/75R14	BSL	C	762176400	17917	5.0 - 6.5	5.5	7.9	26.1	1,760	10	800
ST215/75R14	OWL	C	762177159	17920	5.5 - 7.0	6.0	8.5	26.6	1,870	10	783
ST215/75R14	BSL	C	762177400	17922	5.5 - 7.0	6.0	8.5	26.6	1,870	10	783
ST205/75R15	BSL	C	762171137	163377	5.0 - 6.5	5.5	7.9	27.1	1,820	9	770
ST225/75R15	BSL	C	762172137	163375	6.0 - 7.0	6.0	8.7	28.3	2,150	10	738
ST225/75R15	BSL	D	762173137	176470	6.0 - 7.0	6.0	8.7	28.3	2,540	10	738
ST235/80R16	BSL	D	762400400	165268	6.0 - 7.5	6.5	9.2	30.7	3,000	10	679
ST235/80R16	BSL	E	762394406	203129	6.0 - 7.5	6.5	9.2	30.7	3,420	10	679

GOODYEAR WARRANTIES

WHO IS ELIGIBLE FOR WARRANTY COVERAGE?

You are eligible for the benefits of this limited warranty if you meet all the following criteria:

- You are the owner or authorized agent of the owner of new Goodyear G670 RV®, G614 RST®, Marathon® and/or Wrangler® SilentArmor® tires.
- Your tires bear Department of Transportation (D.O.T.) prescribed tire identification numbers and are not branded "NA" (Not Adjustable).
- Your Goodyear tires have been used only on the vehicle on which they were originally installed according to the vehicle manufacturer's or Goodyear's recommendations.
- Your tires were purchased on or after March 1, 2004.

WHAT IS COVERED AND FOR HOW LONG?

1. FREE TIRE REPLACEMENT – Goodyear tires covered by this warranty that become unserviceable due to a covered warranty condition during the first 2/32" (inch) treadwear or 12 months from date of purchase, whichever comes first, will be replaced with a comparable new Goodyear tire without charge. You pay only for the mounting and balancing. (Without proof of purchase, date of manufacture will be used to determine eligibility.)

2. PRORATED TIRE REPLACEMENT – Goodyear tires not eligible for no-charge replacement that become unserviceable due to a covered warranty condition will be replaced on a prorated basis. You are responsible for mounting, balancing, any additional services you order at the time of adjustment, as well as any taxes and government-mandated charges.

HOW WILL THE PRORATED CHARGES BE CALCULATED?

The replacement price will be calculated by multiplying the current Goodyear advertised selling price at the adjustment location by the percentage of usable original tread that has been worn off at the time of adjustment. You pay for mounting, balancing, an amount equal to the full current Federal Excise Tax (U.S. only) and any other applicable taxes for the comparable new Goodyear replacement tire as well as any government-mandated charges.

$$\frac{\text{Amount of Tread Used}}{\text{Original Tread}} \times \text{Value of Comparable Tire} = \text{Prorated Price of New Tire}$$

(Plus FET [U.S. only], other applicable taxes, government-mandated charges and mounting and balancing.)

WHEN DOES THE WARRANTY END?

G670 RV® -The new tire coverage of this warranty ends when the treadwear indicators become visible or five (5) years from the date of purchase, whichever occurs first. The only exception is weather cracking, which carries a seven (7) year warranty from the date of purchase or when the treadwear indicators become visible, whichever occurs first. Without proof of purchase, date of manufacture will be used to determine eligibility.

GOODYEAR WARRANTIES

G614 RST®- The new tire coverage of this warranty ends when the treadwear indicators become visible or four (4) years from the date of purchase, whichever occurs first. Without proof of purchase, date of manufacture will be used to determine eligibility.

Wrangler® SilentArmor®, Marathon®-The new tire coverage of this warranty ends when the treadwear indicators become visible or six (6) years from the date of purchase, whichever occurs first. Without proof of purchase, date of manufacture will be used to determine eligibility.

WHAT IS A COMPARABLE TIRE?

A "comparable" new Goodyear tire may either be the same line of tire or, in the event that the same tire is not available, a tire of the same basic construction and quality with a different sidewall or tread configuration. If a higher priced tire is accepted as replacement, the difference in price will be at an additional charge to you.

Any replacement tire provided pursuant to this warranty will be covered by the Goodyear warranty in effect at the time of replacement.

WHAT IS NOT COVERED UNDER THIS LIMITED WARRANTY?

- Wear conditions or tire damage due to:
 - Road hazards (including punctures, cuts, snags, impact breaks, etc.). Wreck, collision, or fire.
 - Fast wear, irregular wear, heel and toe wear, or other wear conditions.
- Improper inflation, overloading, high-speed spinup, misapplication, misuse, negligence, racing, chain damage, or improper mounting or demounting.
- Mechanical condition of the vehicle.
- Chip/chunk conditions on tires intended for highway service.
- Ride disturbance after the first 2/32" (inch) treadwear or due to damaged wheels or any vehicle condition.
- Any tire intentionally altered after leaving a factory producing Goodyear tires to change its appearance (example: white inlay on a black tire).
- G614 RST, Marathon and Wrangler SilentArmor Tires with weather cracking, which were purchased more than four (4) years prior to presentation for adjustment. If you have no proof of purchase date, tires manufactured four (4) or more years prior to presentation are not covered.
- G670 RV Tires with weather cracking, which were purchased more than seven (7) years prior to presentation for adjustment. If you have no proof of purchase date, tires manufactured seven (7) or more years prior to presentation are not covered.
- Material added to a tire after leaving a factory producing Goodyear tires (example: tire fillers, sealants or balancing substances). If the added material is the cause of the tire being removed from service, the tire price will not be adjusted.
- Any Goodyear Commercial tire with the word "Mileage" on the sidewall.
- Tires removed from service due to improper repairs.
- Loss of time, inconvenience, loss of use of vehicle, incidental or consequential damage.

This limited warranty is applicable only in the United States and Canada.

GOODYEAR WARRANTIES

HOW DO YOU KNOW WHEN YOUR TIRES WERE MANUFACTURED?

The Department of Transportation or D.O.T. code is found on the sidewall of the tire. The last four digits indicate the week and year of manufacture. For example, a tire with a D.O.T. code ending in 3609 was manufactured the 36th week of 2009.

HOW DO YOU OBTAIN AN ADJUSTMENT?

- A. You must present the tire to be adjusted to an authorized Goodyear Commercial Tire Retailer. Please consult your telephone directory, or visit www.goodyear.com/truck for locations. Tires replaced on an adjustment basis become the property of The Goodyear Tire & Rubber Company or Goodyear Canada Inc.
- B. You must pay for taxes and any additional service you order at the time of adjustment.
- C. No claim will be recognized unless submitted on a Goodyear claim form (supplied by a Goodyear Commercial Tire Retailer) completely filled out and signed by you, the owner of the tire presented for adjustment, or your authorized agent.

WHAT ARE YOUR LEGAL RIGHTS?

This warranty gives you specific legal rights and you may also have other rights that vary from state to state and province to province.

DISCLAIMER: THIS WARRANTY IS IN LIEU OF, AND GOODYEAR HEREBY DISCLAIMS, ANY AND ALL OTHER WARRANTIES AND REPRESENTATIONS, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, AND NO OTHER WARRANTY OR REPRESENTATION OF ANY KIND IS MADE BY GOODYEAR OR SHALL BE IMPLIED BY LAW.

LIMITATION OF DAMAGES: IN NO EVENT AND UNDER NO CIRCUMSTANCE SHALL GOODYEAR BE LIABLE TO THE BUYER FOR ANY INDIRECT, SPECIAL, INCIDENTAL, CONSEQUENTIAL, LOST PROFIT, LOSS OF BUSINESS, LOSS OF GOODWILL OR REPUTATION, PUNITIVE OR OTHER DAMAGE, COST (INCLUDING FOR REPLACEMENT TRANSPORTATION), EXPENSE OR LOSS OF ANY KIND. SOME STATES AND PROVINCES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

Note: No Representative or Dealer has authority to make any representation, promise or agreement on behalf of Goodyear except as stated herein.

Any tire, no matter how well constructed, may fail in service or otherwise become unserviceable due to conditions beyond the control of the manufacturer. Under no circumstances is this warranty a representation that a tire failure cannot occur.

GOODYEAR WARRANTY

WARNING:

Property damage, serious injury or death may result from:

- **TIRE FAILURE DUE TO UNDERINFLATION/OVERLOADING/MISAPPLICATION.**

Follow the vehicle owner's manual or tire placard in vehicle.

- **TIRE FAILURE DUE TO IMPACT DAMAGE/IMPROPER MAINTENANCE.**

Tires should be inspected regularly by a qualified technician for signs of damage, such as punctures or impacts.

- **TIRE FAILURE DUE TO IMPROPER REPAIRS.**

See Rubber Manufacturer's Association (RMA) established repair procedures at www.rma.org and/or go to www.goodyear.com for information on proper repair procedures.

- **EXPLOSION OF TIRE/RIM ASSEMBLY DUE TO IMPROPER MOUNTING.**

Only specially-trained persons should mount tires. When mounting tires, use safety cage and clip-on extension air hose to inflate.

- **FAILURE TO MOUNT RADIAL TIRES ON APPROVED RIMS.**

- **FAILURE TO DEFLATE SINGLE OR DUAL ASSEMBLIES COMPLETELY BEFORE DEMOUNTING.**

- **TIRE SPINNING.**

On slippery surfaces such as snow, mud, ice, etc., do not spin tires in excess of 35 mph (55 kph), as indicated on the speedometer.

- **EXCESSIVE WHEEL SPINNING.**

This can also result in tire disintegration or axle failure.

FOR SERVICE ASSISTANCE OR INFORMATION:

1. First contact the nearest Authorized Goodyear Commercial Tire Retailer.

2. If additional assistance is required:

- In the U.S.A. write to-

Goodyear Customer Assistance Center

Department 728

1144 East Market St.

Akron, OH 44316

- In Canada write to-

Goodyear Customer Assistance Center

450 Kipling Avenue

Toronto, Ont. M8Z 5E1





www.goodyear.com/rv